



## ASSEMBLY INSTRUCTIONS 1100ml BOTTLES 4 pack

1)

### **Iteration 1 1100ml aluminum bottle type Chem 50 with PP cap with foam/aluminum foil liner and LDPE Plug.**

After filling, insert sealing plug to full depth, screw the cap to the recommended torque

**Recommended torques:**

1100ml aluminum bottle type chem. 50 with caps with aluminum liner and plug.  
89 inch per lbs.

Recommended Torque Wrench. Item # TORQ009  
Custom chuck. Item # ADAPT50

### **Iteration 2 1100ml aluminum bottle type Chem 50 with PP cap with foam/Teflon liner**

After filling, screw the cap to the recommended torque

**Recommended torques:**

1100ml aluminum bottle type chem. 50 with caps with Teflon liner.  
89 inch per lbs

Recommended Torque Wrench. Item # TORQ009  
Custom chuck. Item # ADAPT50

### **Iteration 3 1100ml aluminum bottle type Agrochem with PP cap with foam/aluminum foil liner and LDPE Plug**

After filling, insert sealing plug to full depth, screw the cap to the recommended torque

**Recommended torques:**

1100ml aluminum bottle type Agrochem with caps with aluminum liner and plug.  
50 inch per lbs.

Recommended capping tool. Item # MCAPR03. The torque is preset at 50 inch per lbs.  
Custom chuck. Item # ADAPT40



#### **Iteration 4 1100ml aluminum bottle type Plus 45 with PP cap with foam/Teflon liner**

After filling, screw the cap to the recommended torque

**Recommended torques:**

1100ml aluminum bottle type Plus 45 with caps with Teflon liner.  
62 inch per lbs.

Recommended Torque Wrench. Item # TORQ009

Custom chuck. Item # ADAPT45

- 2) Assemble the carton by folding the bottom flaps. Follow the “close first” instructions. When properly assembled it should create 4 cells.
- 3) Tape along slot of carton bottom with 2” wide (51mm) 3M Scotch Brand 375. Arrows up. The tape extends a minimum of 3” on each end of the box.
- 4) Place filled bottles in the 4 cells in carton. Orientation of the bottle must follow the arrow sign up.
- 5) Fold the top flaps respecting the “closed first” marking. It will create dividers to protect and separate the bottles
- 6) Seal flaps with the same tape as previously used for the bottom being careful not to cover arrows.

Labeling and marking are the shipper’s responsibility.

Elemental Container assumes no responsibility for the package integrity or compliance to the U.N. hazardous goods regulations unless all package components are assembled per the above instructions and supplied by Elemental Container.

Product compatibility with the aluminum container is the customer’s responsibility and must be in accordance with the Packaging instructions of the 49CFR. Container compliance is predicated on a product maximum density of 1.2 (H<sub>2</sub>O = 1.0), a nominal fill and correct assembly of the polyethylene plug (if used) and the closure tightened to the recommended torque.