



**ASSEMBLY INSTRUCTIONS FOR THE 1 PACK 6,250ML PLUS 62 BOTTLES WITH CAP WITH FOAM/ALUMINUM FOIL LINER AND LDPE PLUG.**

**Consisting of:**

One 1-piece corrugated carton for 1 bottle.  
One 6,250ML aluminum bottles with an internal neck diameter of 46mm.  
One Polypropylene cap with foam aluminum foil liner.  
One LDPE Plug.

1) After filling, insert sealing plug to full depth, screw the cap to the recommended torque.

**Recommended torques:**

6250ml aluminum bottle type plus 62. Cap with foam/aluminum liner and LDPE plug.  
89 Inch per lbs.

Recommended torque wrench. Item # TORQ009. Custom chuck. Item # ADAPT62

*Note: If you substitute the Plus 62 by the Plus 45 the recommended torque is 53 inch per lbs.*

2) Tape bottom and top with a 2" wide (48mm) p.s. Scotch 375 Clear. The tape extends a minimum of 3" over each ends of the box.

3) Place filled bottles in the carton keeping the arrow sign up.

4) Tape bottom and top with a 2" wide (48mm) p.s. Scotch 375 Clear. The tape extends a minimum of 3" over each ends of the box.

Labeling and marking are the shipper's responsibility.

Elemental Container assumes no responsibility for the package integrity or compliance to the U.N. hazardous goods regulations unless all package components are assembled per the above instructions and supplied by Elemental Container.

Product compatibility with the aluminum container is the customer's responsibility and must be in accordance with the Packaging instructions of the 49CFR. Container compliance is predicated on a product maximum density of 1.2 (H<sub>2</sub>O = 1.0), a nominal fill and correct assembly of the polyethylene plug and the closure tightened to the recommended torque.