



## ASSEMBLY INSTRUCTIONS 1 PACK 4L

1/

### **Iteration 1      4000 ml aluminum bottle type Plus 45 with PP cap with foam/Teflon liner**

After filling the bottles tighten the cap at 62 Inch per lbs

Recommended Torque Wrench. Item # TORQ009

Custom chuck. Item # ADAPT45

### **Iteration 2      4000 ml aluminum bottle type Plus 62 with PP cap with foam/aluminum foil liner and LDPE plug.**

After filling the bottles tighten the cap at 89 Inch per lbs

Recommended Torque Wrench. Item # TORQ009

Custom chuck. Item # ADAPT62

2/ Assemble the carton by folding the bottom flap.

3/ Tape the bottom of the carton with a 2" wide (48mm) p.s. Scotch 375 Clear. The tape extends a minimum of 3" over each ends of the box

4/ Place the bottles in the carton with arrows up.

5/ Close the carton folding the top flaps.

5/ Tape the top of the carton with a 2" wide (48mm) p.s. Scotch 375 Clear. The tape extends a minimum of 3" over each ends of the box.

Labeling of carton and material identifying numbers are user's responsibility.

Elemental Container Inc . 860 Springfield Road South . Union, New Jersey 07083 . USA

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**CAUTION STATEMENT:**

Elemental Container Inc assumes no responsibility for the package integrity or compliance to the UN hazardous goods and regulations unless all package components are assembled per the above instructions and supplied by Elemental Container Inc.

Product compatibility with aluminum or Teflon is the customer responsibility and must be in accordance with the Packaging instruction of CFR 49. Container compliance is predicated on a product maximum density of 1.2 (H<sub>2</sub>O=1.0).

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