



AP25 AND AP28

CLOSURE INSTRUCTIONS AND RECOMMENDED TORQUE

After filling the bottle engage the cap by hand or use our capping tool (sold separately). For the AP caps you will need to push the cap down first to pass the tamper evident ring before engaging the thread. (Do not use a hammer or mallet). Even if caps can be closed by hand, respecting the recommended torque is very important. To help you achieve the perfect torque every time we supply a capping tool with preset torque and custom chucks.

For automatic filling machine, adjust your equipment and follow the recommended torque.

Recommended torques:

AP25 bottle with AP25 cap with foam/aluminum foil liner. Between 18 and 35 inch per lbs

Recommended capping tool. Item # MCAPR01. *Torque is preset at 29 inch per lbs.*

Custom chuck. Item # ADAAP25

AP25 bottle with PRO25 cap with PTFE (Teflon) liner. Between 18 and 27 inch per lbs

Recommended capping tool. Item # MCAPR04. *Torque is preset at 20 inch per lbs.*

Custom chuck. Item # ADAPR25

AP28 bottle with AP28 cap with foam/aluminum foil liner. Between 18 and 35 inch per lbs

Recommended capping tool item #MCAPR01. *Torque is preset at 29 inch per lbs.*

Custom chuck. Item # ADAAP28