



## ASSEMBLY INSTRUCTIONS 6250ml plus 62 1 pack

- 1) After filling, insert sealing plug to full depth, screw the cap to the recommended torque.

**Recommended torques:**

6250ml aluminum bottle type plus 62. Cap with aluminum liner and LDPE plug.  
Between 71 and 89 Inch per lbs.

Recommended torque wrench. Item # TORQ009. Custom chuck. Item # ADAPT62

*Note: If you substitute the Plus 62 by the Plus 45 the recommended torque is between 44 and 62 inch per lbs.*

- 2) Place filled bottles in the appropriate carton keeping the arrow sign up.
- 3) Seal flaps with 3M Scotch 375- Clear tape 2" (48mm) nominal, being careful not to cover arrows. The tape extends a minimum of 3" over each ends of the box.

Labeling and marking are the shipper's responsibility.

Elemental Container assumes no responsibility for the package integrity or compliance to the U.N. hazardous goods regulations unless all package components are assembled per the above instructions and supplied by Elemental Container.

Product compatibility with the aluminum container is the customer's responsibility and must be in accordance with the Packaging instructions of the 49CFR. Container compliance is predicated on a product maximum density of 1.2 (H<sub>2</sub>O = 1.0), a nominal fill and correct assembly of the polyethylene plug and the closure tightened to the recommended torque.