



## **ASSEMBLY INSTRUCTIONS FOR THE 4 PACK 4L PLUS 45 BOTTLES.**

### **Consisting of:**

One 1 piece corrugated carton for 4 bottles.

Four 4L aluminum bottles with an internal neck diameter of 28mm.

Four Polypropylene caps with a Teflon liner and a reinforced aluminum disk.

1/ After filling the bottles tighten the cap Between 44 and 62 Inch per lbs.

2/ Put the bottles in the carton with arrows up and tape closed with a 2" wide (48mm) p.s. Scotch 375 Clear. The tape extends a minimum of 3" over each ends of the box.

Labeling of carton and material identifying numbers are user's responsibility.

### **CAUTION STATEMENT:**

Elemental Container Inc assumes no responsibility for the package integrity or compliance to the UN hazardous goods and regulations unless all package components are assembled per the above instructions and supplied by Elemental Container Inc.

Product compatibility with aluminum or Teflon is the customer responsibility and must be in accordance with the Packaging instruction of CFR 49. Container compliance is predicated on a product maximum density of 1.2 (H<sub>2</sub>O=1.0).