



ASSEMBLY INSTRUCTIONS FOR THE 6 PACK 1.1L ALUMINUM BOTTLES TYPE PLUS 32.

Consisting of:

One 1-piece corrugated carton for 6 bottles.
Six 1.1L aluminum bottles with an internal neck diameter of 22.5mm.
Four Polypropylene caps with a Teflon liner.

1/ After filling the bottles tighten the cap between 27 and 44 Inch per lbs

2/ Fold the bottom flaps of the carton and tape it close with a 2" wide (48mm) 3M Scotch tape 375 -0 Clear. The tape extends a minimum of 2" on each side of the box.
Be sure to look at the arrows for proper carton orientation.

3/ Place the bottles in the carton with arrows up. Fold the top flaps and tape the top close with a 2" wide (48mm) 3M Scotch tape 375 -0 Clear. The tape extends a minimum of 2" on each side of the box.

Labeling of carton and material identifying numbers are user's responsibility.

CAUTION STATEMENT:

Elemental Container Inc assumes no responsibility for the package integrity or compliance to the UN hazardous goods and regulations unless all package components are assembled per the above instructions and supplied by Elemental Container Inc.

Product compatibility with aluminum or Teflon is the customer responsibility and must be in accordance with the Packaging instruction of CFR 49. Container compliance is predicated on a product maximum density of 1.2 (H₂O=1.0).